



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-409

Job Sheet 184781



S142129

Part No: D2565-409

Job Qty: 4 ea

Part Name: Strut 9.34"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: A 04.05.10 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	4 Ea		10/31/18	0.00	0.00	Start Up Small Fab-4		58	DAS
100	Brake NC	4 pcs		10/31/18	0.00	2.58	Brake NC 3		9-89	58
110	Small Fab	4 pcs		10/31/18	0.00	0.63	Small Fab		SL 19/01/18	DAS
120	QC	4 pcs		10/31/18	0.00	0.00	QC5		IAN 08 2019	68
130	Powdercoat	4 pcs		10/31/18	0.00	0.27	Powdercoat2		BL 19-01-1089	
140	QC	4 pcs		10/31/18	0.00	0.00	QC3		38	
150	Packaging	4 pcs		10/31/18	0.00	0.00	Packaging3		SA 01/12/19	
160	QC21-SA	4 Ea		10/31/18	0.00	0.00	QC21		21	JAN 14 2019

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 11:00 O.V.T. 400° FINISH - 11:30 113895L

9.59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.4468 ft (.8617 ea)	90-Start up Operation	S142129

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	3	80	0

Part Specifications

1 not be found.

Plex 10/17/18 7:53 AM Dart.lajeunesse.marie



Container No: S142129



Part: D2565 - 409

Job No: 184781

Serial No/Batch: S142129

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/07/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

